

## Block Mounting Instructions



Install spacer plate T- nut to block bar spacer plate  
Screws are 5/16-18", 1 1/4" Long.



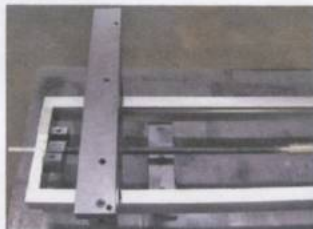
Place alignment bars in dowel holes, then tighten.  
This squares the fixture, then remove the alignment  
bars.



If Block is a 60° block install the 60° adaptor.



Using the 2 adjusting screws, level the block forward  
& backward.



Bolt Block bar spacer plates to parallels.  
Have facing inward. Keep allen bolts loose  
until alignment bars are installed.



Install the Block Jack Boss into the center most  
head bolt hole, then install the block bar.



Install the square bar through the mains. Be  
sure to install the block lock. The block is ready to  
load into the fixture.



Secure the block with the 2 block clamp screws.



Level block long ways with the leveling adjustment screw on the block roll over bar.



Then tighten both block bar clamps. Now you are ready to resurface.



For inline blocks use the proper set of parallels for the cutting height.