









# PRODUCT CATALOG PNEUMATIC TOOLS

RidgeGate Tools & Technologies Inc.



RIVETING INNOVATIONS



## **PNEUMATIC**

## SERIES



AVAK XP and PR series pneumatic products are the perfect fit for the manufacturing environment. Designed with rapid cycle rate and power in mind, AVAK pneumatic riveters could easily rivet high strength structural rivets and full stainless rivet. AVAK XP series also features patented swivel head design that simplifies riveting for odd angle work pieces.





ERGONOMIC DESIGN
REDUCE STRAIN WITH CENTER
OF GRAVITY LOCATED IN LINE
WITH THE HANDLE



### **SWIVEL HEAD**

SPECIAL 360° SWIVEL HEAD DESIGN FOR EASY FASTENING OF ODD ANGLE WORK PIECE



## RG AVAK



#### **PR100**

#### **Pneumatic Riveter**

- Powerful: Designed to handle heavy duty rivets
- Ergonomic Design: Reduce strain on user with center of gravity located in line with the handle
- Fast: Short cycle rate for rapid rivet installation
- Comfortable Grip: TPU grip for enhanced comfort

SKU	Rivet	
102-PR100	3/32" - 3/16" 2.4 - 5.0 m m	



#### **PR200**

#### Heavy Duty Pneumatic Riveter

- Powerful: Designed to handle heavy duty rivets
- Ergonomic Design: Reduce strain on user with center of gravity located in line with the handle
- Fast: Short cycle rate for rapid rivet installation
- · Comfortable Grip: TPU grip for enhanced comfort

SKU	Rivet	
102-PR200	3/32" - 1/4" 2.4 - 6.4mm	



#### XP100

#### Swivel Head Pneumatic Riveter

- Swivel Head: Patented swivel head for easy riveting of hard to reach work pieces
- Powerful: Designed to handle heavy duty rivets
- Ergonomic Design: Reduce strain on user with center of gravity located in line with the handle
- · Fast: Short cycle rate for rapid rivet installation
- · Comfortable Grip: TPU grip for enhanced comfort

SKU	Rivet	
102-XP100	3/32" - 3/16" 2.4 - 5.0 m m	



#### XP200

#### Heavy Duty Swivel Head Pneumatic Riveter

- · Swivel Head: Patented swivel head for easy riveting of hard to reach work pieces
- Powerful: Designed to handle heavy duty rivets
- Ergonomic Design: Reduce strain on user with center of gravity located in line with the handle
- Fast: Short cycle rate for rapid rivet installation
- · Comfortable Grip: TPU grip for enhanced comfort

SKU	Rivet	
102-XP200	3/32" - 1/4"	



### MODEL GUIDE

MODEL NUMBER	PR100	PR200	XP100	XP200
PART NO.	102-PR100	102-PR200	102-XP100	102-XP200
RIVET inch	3/32" - 3/16" 2.4mm - 5.0mm	3/32" - 1/4" 2.4mm - 6.4mm	3/32" - 3/16" 2.4mm - 5.0mm	3/32" - 1/4" 2.4mm - 6.4mm
AIR PRESSURE	70-90 PSI (5-6 bar)	90-120 PSI (6-8 bar)	70-90 PSI (5-6 bar)	90-120 PSI (6-8 bar)
STROKE	0.63" (16mm)	0.75" (19mm)	0.63" (16mm)	0.75" (19mm)
PULL FORCE	2170 lbf (985 kgf)	3858 lbf (1750 kgf)	2170 lbf (985 kgf)	3858 lbf (1750 kgf)
NOISE LEVEL (Sound Pressure-Power)	83.60 - 92.57 dB	85.63 - 96.63 dB	83.60 - 92.57 dB	85.63 - 96.63 dB
VIBRATION	3.56m/s2	3.88 m/s2	3.56 m/s 2	3.88 m/s2
STYLE	RIGHT ANGLE		SWIVEL HEAD	
SIZE (mm) (L × H)	185 × 293	200 × 340	185 × 305	200 × 390
WEIGHT(kg)	1.60	2.00	1.85	2.30
MATERIAL	ALUMINUM/STEEL			

### **PARTS**

Function	PART	SIZE	PART NO.
RIVET FUNCTION	Nosepiece	3/32" (2.4 m m)	1 O N - O 2 O
	Nosepiece	1/8" (3.2mm)	1 O N - O 2 1
	Nosepiece	5/32" (4.0 mm)	10 N - O 2 2
	Nosepiece	3/16" (4.8 mm)	1 O N - O 2 3
	Nosepiece (PR200,XP200 Only)	1/4"(6.4mm)	10 N - O 2 4
	Jaws	Small	10 J - 0 0 2
	Jaws (PR200, XP200 only)	Large	10J-003
	O-Rings		100-001
	O-Rings		100-002



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